

Revision Number: 003.0

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:

Restriction of Use: Adhesive Company address: Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067

LOCTITE EA 9395 AERO PART A QT known as EA 9395 PART A QUART Adhesive for the Aerospace Industry None identified IDH number:

937099

Item number:AA9294016Region:United StatesContact information:Telephone: +1 (860) 571-5100MEDICAL EMERGENCY Phone: Poison Control Center1-877-671-4608 (toll free) or 1-303-592-1711TRANSPORT EMERGENCY Phone: CHEMTREC1-800-424-9300 (toll free) or 1-703-527-3887Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW		
WARNING:	CAUSES SKIN IRRITATION.	
	MAY CAUSE AN ALLERGIC SKIN REACTION.	
	CAUSES SERIOUS EYE IRRITATION.	
	MAY CAUSE RESPIRATORY IRRITATION.	

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)	

Precautionary Statements

Prevention:	Avoid breathing dust or fumes. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
Response:	IF ON SKIN: Wash with plenty of water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Silica, amorphous, naturally	60676-86-0	30 - 60
Tetraglycidyl diaminodiphenylmethane	28768-32-3	30 - 60

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Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	10 - 30
Modified epoxy resin	Unknown	5 - 10
Treated fumed silica	67762-90-7	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES		
Inhalation:	If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.	
Skin contact:	Remove contaminated clothing and footwear. Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.	
Eye contact:	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.	
Ingestion:	Do not induce vomiting. Get medical attention.	
Symptoms:	See Section 11.	
Notes to physician:	Treat symptomatically and supportively.	
5. FIRE	FIGHTING MEASURES	
Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.	
Special firefighting procedures:	Wear full protective clothing. Wear self-contained breathing apparatus.	
Unusual fire or explosion hazards:	May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.	
Hazardous combustion products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.	

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.
Clean-up methods:	Scrape up spilled material and place in a closed container for disposal. Dispose of according to Federal, State and local governmental regulations.
7. 1	HANDLING AND STORAGE
Handling:	Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Do not breathe fumes or dust from this material. For the Part A plus Part B adhesive mixture, follow curing schedule as recommended in product literature. Do not heat Part A at temperatures greater than 80 °C (176 °F). This material may self-react at higher temperatures and cause an exotherm. The exotherm has the potential for release of excessive energy and toxic gasses. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

Storage:

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silica, amorphous, naturally	3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles.	20 MPPCF TWA 0.8 mg/m3 TWA 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction. 15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust.	None	None
Tetraglycidyl diaminodiphenylmethane	None	None	None	None
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None
Modified epoxy resin	None	None	None	None
Treated fumed silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None

Engineering controls:

Respiratory protection:

Ventilation should effectively remove and prevent buildup of any dust generated from the handling of this product.

When dusts or thermal processing fumes are generated and ventilation is not sufficient to effectively remove them, appropriate NIOSH/MSHA approved respiratory protection must be provided.

Eye/face protection:

Skin protection:

Safety goggles or safety glasses with side shields.

Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Color: Odor: Odor threshold: pH: . Vapor pressure: Boiling point/range: Melting point/ range: Specific gravity: Vapor density: Flash point: Flammable/Explosive limits - lower: Flammable/Explosive limits - upper: Autoignition temperature: Flammability Evaporation rate: Solubility in water: Partition coefficient (n-octanol/water): Partition coefficient (n-octanol/water): VOC content: Viscosity: Decomposition temperature:

solid, paste blue Sliaht Not available. Neutral < 0.01 mm hg (20 °C (68°F)) Not determined Not determined 1.25 > 1 > 93 °C (> 199.4 °F) Not determined Not determined Not determined Not applicable Not determined Negligible Not determined Not determined < 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated) Not available. Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	May occur.
Hazardous decomposition products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.
Incompatible materials:	Keep away from strong oxidizing agents, strong Lewis or mineral acids.
Reactivity:	Not available.
Conditions to avoid:	Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Do not heat mixed adhesive unless curing surfaces to be bonded. Failure to observe these precautions may result in excessive heat build-up causing an exotherm. The exotherm has the potential for release of toxic gasses.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	May cause respiratory tract irritation.
Skin contact:	Causes skin irritation. This product may cause an allergic skin reaction.
Eye contact:	Causes serious eye irritation.
Ingestion:	Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects	
Silica, amorphous, naturally	None	Nuisance dust	
Tetraglycidyl diaminodiphenylmethane	Inhalation LC50 (Rat, 4 h) = > 30 mg/m3	Allergen, Blood, Central nervous system, Gastrointestinal, Irritant, Kidney, Liver, Mutagen, Nervous System	
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	Allergen, Irritant	
Modified epoxy resin	None	No Data	
Treated fumed silica	None	Irritant	

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silica, amorphous, naturally	No	No	No
Tetraglycidyl diaminodiphenylmethane	No	No	No
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
Modified epoxy resin	No	No	No
Treated fumed silica	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information:

Harmful to aquatic organisms.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:

Dispose of according to Federal, State and local governmental regulations.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Hazard class or division: Identification number: Packing group:	Not regulated None None None
International Air Transportation (ICAO/IATA	
Proper shipping name.	Environmentally hazardous substance, solid, n.o.s. (Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin)
Hazard class or division:	9
Identification number:	UN 3077
Packing group:	III
Water Transportation (IMO/IMDG)	
Proper shipping name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin)
Hazard class or division:	9
Identification number:	UN 3077
Packing group:	III
Marine pollutant:	Tetraglycidyl diaminodiphenylmethane, Bisphenol-A Epichlorhydrin resin

15. REGULATORY INFORMATION

United States Regulatory Information

Car

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313:	None above reporting de minimis. Immediate Health, Delayed Health None above reporting de minimis.
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer.
anada Regulatory Information	
CEPA DSL/NDSL Status:	One or more components are not listed on, and are not exempt from listing on either the Domestic Substances List or the Non-Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,11

Issue date: 01/20/2022

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Revision Number: 003.0

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:

Product type/use: Adhesiv Restriction of Use: None id Company address: Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067

LOCTITE EA 9395 AERO PART B 80Z known as EA 9395 PART B 8 0Z Adhesive for the Aerospace Industry None identified IDH number:

937100

Item number:AB9294014Region:United StatesContact information:Telephone: +1 (860) 571-5100MEDICAL EMERGENCY Phone: Poison Control Center1-877-671-4608 (toll free) or 1-303-592-1711TRANSPORT EMERGENCY Phone: CHEMTREC1-800-424-9300 (toll free) or 1-703-527-3887Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

 EMERGENCY OVERVIEW

 DANGER:
 CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.

 MAY CAUSE AN ALLERGIC SKIN REACTION.

HAZARD CLASS	HAZARD CATEGORY
SKIN CORROSION	1B
SERIOUS EYE DAMAGE	1
SKIN SENSITIZATION	1

PICTOGRAM(S)

Precautionary Statements

Prevention:	Do not breathe dust or fumes. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.
Response:	IF SWALOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.
Storage:	Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*	
Tetraethylene pentamine	112-57-2	30 - 60	
N,N'-Bis(3-aminopropyl)piperazine	7209-38-3	30 - 60	
Silicon dioxide	7631-86-9	5 - 10	
3,6,9,12- tetraazatetradecamethylenediamine	4067-16-7	5 - 10	

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3,6-diazaoctanethylenediamine	112-24-3	1 - 5
Carbon black	1333-86-4	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

Inhalation:	If inhaled, immediately remove the affected person to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.	
Skin contact:	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persis medical attention.	
Eye contact:	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.	
Ingestion:	Get immediate medical attention. Do not induce vomiting.	
Symptoms:	See Section 11.	
Notes to physician:	Treat symptomatically and supportively.	
5. F	IRE FIGHTING MEASURES	
Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.	
Special firefighting procedures:	Wear full protective clothing. Wear self-contained breathing apparatus.	
Unusual fire or explosion hazards:	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.	
Hazardous combustion products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.	
6. ACCII	DENTAL RELEASE MEASURES	
personal protection recommended in Section of the s	on 8, isolate the hazard area and deny entry to unnecessary and	
Environmental precautions:	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.	
Clean-up methods:	Scrape up spilled material and place in a closed container for disposal. Dispose of according to Federal, State and local governmental regulations.	
7. F	IANDLING AND STORAGE	
Handling:	Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. not breathe fumes or dust from this material. For the Part A plus Part B adhesive mixture, follow curing schedule as recommended in product literature. Do not heat Part B at temperatures greater than 100 °C (212 °F). This material may self-react at higher temperatures and cause an exotherm The exotherm has the potential for release of excessive energy and toxic gasses. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full. Do not cut, grind, weld, or drill on or near this container.	
	Keep container tightly closed and in a cool, well-ventilated place away from	

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Tetraethylene pentamine	None	None	1 ppm (5 mg/m3) TWA Aerosol. (SKIN) Aerosol. (Skin sensitizer.)	None
N,N'-Bis(3-aminopropyl)piperazine	None	None	None	None
Silicon dioxide	3 mg/m3 TWA Respirable particles. 10 mg/m3 TWA Inhalable particles. 6 mg/m3 TWA	20 MPPCF TWA 0.8 mg/m3 TWA 15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust. 15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	3 mg/m3 TWA Respirable fraction.
3,6,9,12- tetraazatetradecamethylenediamine	None	None	None	None
3,6-diazaoctanethylenediamine	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None
Carbon black	3 mg/m3 TWA Inhalable fraction.	3.5 mg/m3 PEL 5 mg/m3 TWA Respirable fraction. 50 MPPCF TWA Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust.	None	None

Engineering controls:

Respiratory protection:

Ventilation should effectively remove and prevent buildup of any dust generated from the handling of this product.

When dusts or thermal processing fumes are generated and ventilation is not sufficient to effectively remove them, appropriate NIOSH/MSHA approved respiratory protection must be provided.

Eye/face protection:

Skin protection:

Safety goggles or safety glasses with side shields.

Wear impervious gloves for prolonged contact. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Solid Color: black Odor: Ammoniacal Odor threshold: Not available. pH: Not applicable < 0.1 mm hg (20 °C (68°F)) 340 °C (644°F) Vapor pressure: Boiling point/range: Melting point/ range: Not determined Specific gravity: Vapor density: 8.6 Flash point: > 93 °C (> 199.4 °F) ; Estimated Flammable/Explosive limits - lower: Not determined Flammable/Explosive limits - upper: Not determined Autoignition temperature: Not determined Flammability: Not applicable Evaporation rate: Not determined Solubility in water: Complete Partition coefficient (n-octanol/water): Not determined VOC content: < 10 g/l per SCAQMD Rule 1124 [EPA Test Method 24/304-91] (estimated) Viscosity: Not available. **Decomposition temperature:** Not available.

Product name: LOCTITE EA 9395 AERO PART B 8OZ known as EA 9395 PART B 8 OZ Page 3 of 6

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	May occur.
Hazardous decomposition products:	Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.
Incompatible materials:	Keep away from strong oxidizing agents, strong Lewis or mineral acids.
Reactivity:	Not available.
Conditions to avoid:	Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Do not heat mixed adhesive unless curing surfaces to be bonded. Failure to observe these precautions may result in excessive heat build-up causing an exotherm. The exotherm has the potential for release of toxic gasses.
1	1. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	Respiratory tract burns.
Skin contact:	This product is severely irritating to the skin and may cause burns. This product may cause an allergic skin reaction.
Eye contact:	This product is severely irritating to the eyes and may cause irreversible damage including burns and blindness.
Ingestion:	May cause burns of mouth and throat if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Tetraethylene pentamine	Oral LD50 (Rat) = 3.99 g/kg Oral LD50 (Rat) = 2.1 g/kg Dermal LD50 (Rabbit) = 0.66 g/kg	Irritant, Mutagen, Allergen
N,N'-Bis(3-aminopropyl)piperazine	None	No Records
Silicon dioxide	Oral LD50 (Rat) = > 22,500 mg/kg Oral LD50 (Mouse) = > 15,000 mg/kg Inhalation LC50 (Rat, 4 h) = > 2.08 mg/l Inhalation LC50 (Rat, 4 h) = > 0.69 mg/l	Nuisance dust
3,6,9,12- tetraazatetradecamethylenediamine	None	Irritant, Allergen
3,6-diazaoctanethylenediamine	None	Allergen, Corrosive, Developmental, Irritant, Mutagen
Carbon black	Oral LD50 (Rat) = > 8,000 mg/kg	Respiratory, Some evidence of carcinogenicity

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Tetraethylene pentamine	No	No	No
N,N'-Bis(3-aminopropyl)piperazine	No	No	No
Silicon dioxide	No	No	No
3,6,9,12- tetraazatetradecamethylenediamine	No	No	No
3,6-diazaoctanethylenediamine	No	No	No
Carbon black	No	Group 2B	No

12. ECOLOGICAL INFORMATION

Ecological information:

Not available.

13. DISPOSAL CONSIDERATIONS Information provided is for unused product only. Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations. 14. TRANSPORT INFORMATION The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration. U.S. Department of Transportation Ground (49 CFR) Proper shipping name: Amines, solid, corrosive, n.o.s. (Tetraethylene pentamine, Substituted piperazine) Hazard class or division: 8 Identification number: UN 3259 Packing group: ш International Air Transportation (ICAO/IATA) Proper shipping name: Amines, solid, corrosive, n.o.s. (Tetraethylene pentamine, Substituted piperazine) Hazard class or division: 8 Identification number: UN 3259 Packing group: ш Water Transportation (IMO/IMDG) AMINES, SOLID, CORROSIVE, N.O.S. (Tetraethylene pentamine, Substituted Proper shipping name: piperazine) Hazard class or division: 8 Identification number: UN 3259 Packing group: ш Marine pollutant: Tetraethylene pentamine **REGULATORY INFORMATION** 15.

United States Regulatory Information

TSCA 8 (b) Inventory Status: TSCA 12 (b) Export Notification:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory. None above reporting de minimis
CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313:	None above reporting de minimis. Immediate Health, Delayed Health None above reporting de minimis.
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer.
Canada Regulatory Information	
CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New information added in Section(s): 2,3,8,11

Prepared by:

01/24/2022

Product Safety and Regulatory Affairs

Issue date:

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